

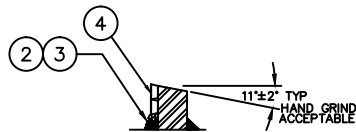
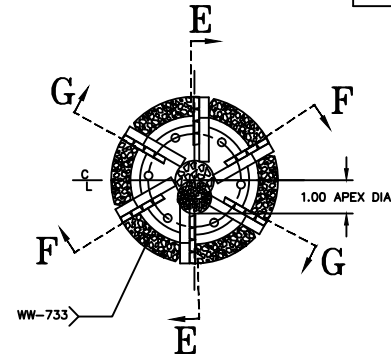
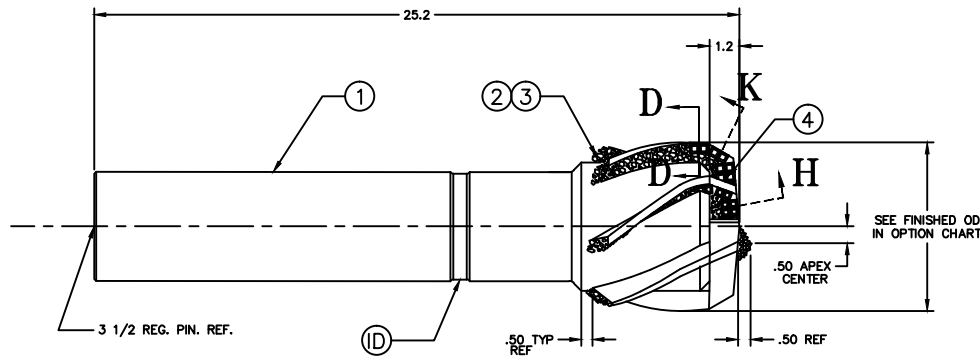
Part Number	01867668	Name	Mill, Window, Inserted, 6.13 OD , 3-1/2 REG Box,
Primary Legacy Number	1867668	Version	A.4
Secondary Legacy Number		Is Prime	Not Set
Type	Inseparable	Source	Make
Checker	Moheb, Ahmed	Promoter	
Described By	Document Number	Version	
	D000519500	A.8	
Classification	Weatherford/Casing Exits/Mills/Mill		
Attribute	Value	Attribute	Value
CASING SIZE NOMINAL	7.000	CASING WEIGHT MAXIMUM	35.30 lbs-mass/ft
CASING WEIGHT MINIMUM	32.00 lbs-mass/ft	CONNECTION DOWN NAME	no connection
CONNECTION DOWN RELIEF	None	CONNECTION DOWN SIZE	3.50 in
CONNECTION DOWN TYPE	no connection	CONNECTION UP NAME	REG
CONNECTION UP RELIEF	API	CONNECTION UP SIZE	3.50 in
CONNECTION UP TYPE	box	DRESSED OUTSIDE DIAMETER	6.125 in
DRESSED OUTSIDE DIAMETER TYPE	flush	FISHING NECK DIAMETER	4.25 in
FISHING NECK LENGTH	19.0 in	GENERIC DESCRIPTION (NODE SUB-GROUP)	Window
HYDRAULIC OR MECHANICAL?	zz TO BE DETERMINED	MODEL DESIGNATION	zz TO BE DETERMINED
PDF Created: 2011-08-16 06:04:38 CDT  © Weatherford 2011 All rights reserved This document is copyrighted and whether containing patentable or non-patentable subject matter is and comprises the proprietary and confidential information of Weatherford International Ltd. and by receiving this document the recipient agrees that this document is loaned in confidence with the understanding that neither it nor the information in it will be reproduced or disclosed, in whole or in part for any purpose except the limited purpose for which it is loaned. This document and any facsimiles hereof shall be returned to Weatherford International Ltd. upon demand. PDM SYSTEM INFORMATION FOR PART 01867668 Mill, Window, Inserted, 6.13 OD , 3-1/2 REG Box,			

Part 01867668, A (Design) BOM List:					
Line Number	Number	Name	Quantity	UOM	Reference Designator
1	01867684	Mill, Window, Bladed, 6.13 OD, 3-1/2 REG Box, 25.5" LG.	1.0	each	
2	00102759	Rod, carbide composite 0.250 DIA 0.250 LG IN	12.0	pounds	
3	00104547	WELD MEDIA, NICKEL SILVER 0.125 DIA IN FLUX COATED	8.0	pounds	
4	00102741	INSR, SQ tungsten CRBD 0.188 THK .391 WD 0.391 LG IN	66.0	each	
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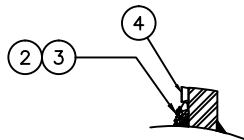
D000519500

WINDOW MILL OPTIONS CHART

PART NUMBER	FINISHED O.D	O.D TOLERANCE	CUTTING MAT.	DRESSED	A
01867060	5.88	+1/32 -0	K	Y	
01867688	6.00	+1/32 -0	K	Y	
01867694	6.13	+1/32 -0	K	Y	
01867696	6.25	+1/32 -0	K	Y	
01867078	5.88	+1/32 -0	I	Y	
01867666	6.00	+1/32 -0	I	Y	
01867668	6.13	+1/32 -0	I	Y	
01867670	6.25	+1/32 -0	I	Y	

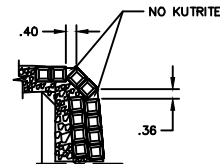


VIEW H

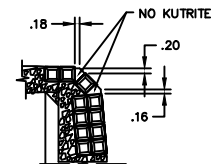


VIEW K

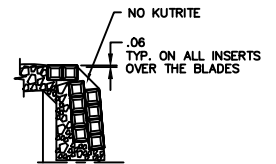
SECTION D-D



VIEW E



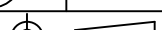
VIEW F



VIEW G

A	INITIAL RELEASE	Rev'd By	Chk'd By
REV	DESCRIPTION OF REVISION	Date	Date

ENGINEERING LOCATION: A.DHABI,UAE		DO NOT SCALE DRAWING	
UNLESS OTHERWISE SPECIFIED			
1. BREAK ALL SHARP EDGES.		ALL DIMENSIONS ARE IN INCHES	
2. SURFACE FINISH 250 RMS.		THREAD SURFACE FINISH 125/✓	
3. FILLET RADII .03/.06		MATERIAL:	
4. T.I.R. .03 MAX		HEAT TREAT:	
TOLERANCES		SURFACE COATING:	
INCH	ANGLES	PAINT	
.X± .1	X° ± 5°		
.XX± .03	X°-XX° ± 0°-30°		
.XXX± .005			
FRACTIONS ± 1/16			

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OWN BY/DATE LEO 14Aug11		TITLE	
CHK'D BY/DATEAMI 14Aug11		MILL, WINDOW, INSERTED	
APVD BY/DATEKI 14Aug11		5.88-6.25 O.D, 3 1/2 REG BOX, 25.25" L	
SCALE 			
THIRD ANGLE PROJECTION 		DRAWING NUMBER	SIZE
		D000519500	B
		PAGE	REV.
		1 of 1	A